

TECHNICAL DATA SHEET

STRIPPER 410

HOT TANK DIP & RECIRCULATING DETERGENT FOR ALUMINUM

For hot vat or recirculating spray unit cleaning of alternators, carburetors, transmission casings, starters. For removal of grease, oil, paint, light rust, and dirt from aluminum, zinc, alloys, cast and Babbitt metal.

ADVANTAGES

- Contains rust inhibitor.
- Solution is not flammable. No flash point.
- Contains no solvent.
- Speeds repair work time by providing maximum cleaning.
- Low foam wash compound.
- No fumes.

DIRECTIONS

HOT VATS: Use ½ to 2 pounds of detergent (depending on soil load) per gallon of water (60-250 g/liter). Heat to 180° - 210° F (82° - 99° C). Follow equipment manufacturer's instructions.

SPRAY WASH: Preheat water to 140° - 150° F (60° - 66° C). Circulate water and ¼ to 1 pounds of detergent per gallon of water (30-125 g/liter). Raise temperature to 160° - 180° F (71° - 82° C) to operate. Consult equipment manufacturer's instructions for proper operation. Rinse cleaned parts thoroughly with hot water.

Titrations Dilute 1:120		
	Dilutions/Gal.	Stripper 410
Spray Wash	4 oz	4 drops
Light	8 oz.	6 drops
Medium	16 oz.	10 drops
Heavy	24 oz.	15 drops
Extreme	32 oz.	20 drops

SPECIFICATIONS

Physical Form	Powder
Color	White
Scent	Pine
Specific Gravity	.970
Density	60.53 lbs. per cubic ft.
Active Alkalinity	21.227%

WARNING: Causes severe skin burns and eye damage. May be harmful if swallowed. Causes serious eye irritation. Keep out of reach of children.

SHIPPING WEIGHT IN POUNDS:

50 Pound Fiber Drum	52.1 pounds
100 Pound Fiber Drum	103.6 pounds



Warsaw Chemical CO. INC.
P.O. BOX 858 • Warsaw, Indiana 46581
1-800-548-3396